PROFIBUS DP / EtherNet/IP Gateway GT200-DPM-EI

User Manual

V 1.3





WWW.SSTCOMM.COM

Important Information

Warning

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The product has many applications. The users must make sure that all operations and results are in accordance with the safety of relevant fields, and the safety includes laws, rules, codes and standards.

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1.1 Product Function

The GT200-DPM-EI gateway can connect PROFIBUS DP devices to EtherNet/IP network, and implement data communication between EtherNet/IP and PROFIBUS DP. It acts as a PROFIBUS DP master and a EtherNet/IP adapter.

1.2 Product Feature

- Wide Application: Implement the connection between the PROFIBUS DP devices and the EtherNet/IP network. Connects the PROFIBUS DP devices to Rockwell or Omron PLC.
- Easy to Use: Users don't need the details of PROFIBUS DP and EtherNet/IP protocols, just refer to this manual and application examples, finish network configuration and establish the communication in a short time.
- Transparent Communication: Able to establish transparent transmission between PROFIBUS DP and EtherNet/IP.

1.3 Technical Specifications

- [1] Supports PROFIBUS DP V0 Master functions, according to EN50170 and JB/T 10308.3-2001.
- [2] Up to 492 bytes input and 492 bytes output at PROFIBUS DP side.
- [3] 2.5KV photoelectric isolation on both PROFIBUS DP interface and EtherNet/IP interface.
- [4] Acts as adapter in the EtherNet/IP network, and supports ODVA standard EtherNet/IP protocol.
- [5] Up to 492 bytes input and 492 bytes output at EtherNet/IP side.
- [6] Two Ethernet RJ45 ports, baud rate adaptive.
- [7] Power supply: 9~30 VDC, maximum 4W.
- [8] Operating temperature: $-4^{\circ}F \sim 140^{\circ}F(-20^{\circ}C \sim 60^{\circ}C)$; Humidity: 5% ~ 95% (non-condensing).
- [9] External dimensions (W*H*D): 34mm * 116mm * 107.4mm / 1.4 in * 4.6 in * 4.3 in







[10] Installation: 1.38in (35mm) DIN Rail.

[11] Protection level: IP20.

1.4 Revision History

Revision	Date	Chapter	Description
V1.1	8/17/2017	ALL	New release
V1.3	7/15/2021	ALL	Version updated



2 Hardware Descriptions

2.1 Product Appearance



Notes: This picture is for reference only. The product appearance is subject to the actual product.



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2.2 Indicators

Indicator	State	Description	
	Green	PROFIBUS DP communication is normal	
	Green blinking	More than one DP master are in the same network	
COM	Red	At least one DP slave is disconnected	
	OFF	No DP configuration or no IP address assigned in DHCP mode	
	Green	DP master initialized normally	
SVS	Green, blinking irregularly	Configuration lost	
515	Red, quick blinking	Hardware error	
	OFF	No IP address assigned in DHCP mode	
Green		Network initialized normally	
ES	Orange, slow blinking	Configuration mode, fixed IP address 192.168.0.10	
	Orange, quick blinking	Bootload state	
	Green	EtherNet/IP communication is normal	
NS	Green blinking	No EtherNet/IP connection	
	Orange, slow blinking	Configuration mode, fixed IP address 192.168.0.10	
	Orange, quick blinking	Bootload state	

2.3 Interfaces

2.3.1 Ethernet Interface

The two Ethernet interfaces are the RJ-45 socket, 10/100M adaptive.



Pin	Description
S1	TXD+, Transmit Data+
S2	TXD-, Transmit Data-
S3	RXD+, Receive Data+
S4	Bi-directional Data+
S5	Bi-directional Data-
S6	RXD-, Receive Data-
S7	Bi-directional Data+
S8	Bi-directional Data-



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2.3.2 PROFIBUS DP Interface

PROFIBUS DP wiring instructions as shown below:

	GND (Pin 5)
PROFI_A (Pin 8)	\bigcirc
	0 0 10
	\sim

Pin	Signal Description		
1	NC	Not connected	
2	NC	Not connected	
3	PROFI_B	Data P (B), must be connected	
4	RTS	Request to send	
5	GND	Isolated ground for +5VDC	
6	PROFI_5V	Isolated +5VDC	
7	NC	Not connected	
8	PROFI_A	Data N (A), must be connected	
9	NC	Not connected	

2.3.3 RS232 Interface

The RS232 interface can be used for PROFIBUS DP parameters configuration, connected to the computer.



Pin	Signal	Description		
1	TX	Connected to RX of user device		
2	RX	Connected to TX of user device		
3	GND	Connected to GND of user device		

2.3.4 Mini USB B Interface

Mini USB B interface is defined as below:



Pin	Name	Description
1	VBUS	+5V
2	D-	Data negative
3	D+	Data positive
4	IN	NC
5	GND	Signal Ground





2.3.5 Configuration Switch



Function (Bit 1)	Mode (Bit 2)	Description
Off	Off	Run mode, allow set the IP address of the gateway
Off	On	Configuration mode (fixed IP address 192.168.0.10)
On	Off	Run mode, forbidden to set the IP address
On	On	spare

2.3.6 Power Interface



Pin	Description
1	Ground
2	Not connected
3	+24V DC



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3 Hardware Installation

3.1 Mechanical Dimensions

Size (width * height * depth): 34mm * 116mm * 107.4mm / 1.4 in * 4.6 in * 4.3 in



3.2 Mounting Method

Use 13.8 in (35 mm) DIN Rail.







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4 Quick Start Guide

Users can configure the GT200-DPM-EI work referring to the following steps:

 Correctly connect the power supply and the communication interfaces of the GT200-DPM-EI, referring to chapter 2 and 3.

Notes: Do not power on the devices before you confirm that the wiring is correct.

- 2. Install the configuration tools (downloaded at <u>www.sstcomm.com</u>). Configure the GT200-DPM-EI according to the application.
 - Configure the EtherNet/IP parameters with SST-EPM-CFG software, referring to chapter 7. Download the configuration by Ethernet cable.
 - (2) Configure the PROFIBUS DP parameters, referring to chapter 8. Download the configuration by the USB cable or RS-232 cable.
- 3. Connect the GT200-DPM-EI with the PROFIBUS DP devices and an EtherNet/IP scanner, then test the data transformation.



5 Working Principle

By creating the data conversion between the EtherNet/IP and PROFIBUS DP through mapping, there are two data buffers in the GT200-DPM-EI.

The gateway will write the data from the PROFIBUS DP devices to the network input buffer, then output to the corresponding EtherNet/IP Scanner by POLL I/O write command. At the same time gateway take the data from the output buffer and write to the PROFIBUS DP devices.





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6 Configure Ethernet Parameters

6.1 SST-EPM-CFG Software Instructions

SST-EPM-CFG is a configuration software to configure GT200-DPM-EI parameters, based on Windows OS. Supported OS: WinXP, Win7, Win8, Win10.

6.2 Software Interface Description

he main inte	erface is as she	own below:					
💿 Gateway C	onfiguration Software SST-EPM-	-CFG					
File(F) Tool	(T) Help(H)				l Title Bar 📃		
		î. ↓ 🖉	Menu F	Bar	The Dar		
Device	Save Open	Upload Download Export	Niena E	,ui			
-Ethernet	ree View	Assign IP Mode IP Address Subnet Wask Gateway Address DWS1 DNS2 Status Monitoring Enabl	Toolbar	Manu 192. 255. 192. Enab	al Assign 168.0.13 255.255.0 168.0.1		
				Configurati	on Window		
* IP setting	method: Manual Assign, DHCI	Comme	nt Interface				
Ready	J						NUM /
oolbar:							
					↓	×	
	New	Save	Open	Upload	Download	Export	

The toolbar provides icon shortcuts to major functions.

New: Create a new configuration project.



Download Download: Download the configuration to the gateway.

Export Export: Export the configuration to an Excel Table.

6.3 Function Descriptions

6.3.1 Configuration Window

On the device view interface, click Ethernet. The configuration view interface is displayed as follows: Notes: All gray parts are non-configurable items.

Gateway Configuration Sof	tware SST-EPM-CFG				
File(F) Tool(T) Help(H)					
	C 1	1	四		
New Case		Developed Ex			
Device	Open Opioad	Configuration	kport		
Ethernet				W	
Eulemet		Assign IF mode		Manual Assign	
		Subpat Mack		255 255 255 0	
		Cateway Address		192 168 0 1	
		DNS1		172.100.0.1	
		DNS2			
		Status Monitoring	g Enable	Enable	
					-
×					1
Industrial Io	T Gateway Se	ries			Tol
in a dott fail fo	, calona, co				
Easily connect yo	our Rockwell or Omro	In PLC		•	SMOTT
to cloud applicati	ion through MQTT. F	or example,			an in iteration
Azure Io1, AWS	IOT, Alibaba Cloud, E	:MQ, etc.			EtherNet/IP
					OD'/A
Info News					
Ready					NUM

Assign IP Mode: Manual Assign, DHCP optional.

IP Address: The IP address of the GT200-DPM-EI.

Subnet Mask: The subnet mask of the GT200-DPM-EI.

Default Gateway: The gateway address of the GT200-DPM-EI.

DNS1: Default 0.0.0.0.

DNS2: Default 0.0.0.0.

Status Monitoring Enable: When enabled, the status of the DP slave is obtained. If it is off, its status will not be monitored.





6.3.2 Upload Configuration

Select Upload Configuration to upload the gateway configuration information from the device to the software. The display interface is as follows:

No.	Model	IP Address	MAC Address	Firmware Version	Status
1	GT200-DPM-EI	192.168.0.13		1.3	Allows remote configuration
	Sign In		Refres	h	Cancel

Select device, click Sign In. Then click Upload.

Upload Configuration	Upload Configuration
Click "Upload" button to upload the configuration	Uploading the configuration is successful.
Upload Exit	Upload Exit

6.3.3 Download Configuration

Select Download Configuration to download the configured gateway information to the gateway device. The download and upload steps are similar:

GT200-DPN PROFIBUS I	<i>I-EI</i>)P/EtherNet/IP Gateway	
User Manua	Tool(T) Help(H) Ethernet Configuration(E) Upload Configuration(U)	
	Download Configuration Export Excel View Content	

Notes: Before downloading, please confirm all the configuration data is correct.

Select device, click Sign In. Then click Download.

Download Configuration	Download Configuration
Click "Download" button to download the configuration.	Downloading the configuration is successful.
Download Exit	Download Exit

After the download is completed, it will prompt whether to perform a reset operation. Click "OK" to automatically restart the firmware and make the IP address effective. If you select "Cancel", you need to restart the firmware manually to make the IP address take effect.



6.3.4 Save Configuration Project

Select "Save" to save the configured project as a *.chg file.



GT200-DPM-E PROFIBUS DP/ User Manual	/ Eth	erNet/IP	Gateway	/	_
	File	(F) Tool(T) I New(N) Open(O) Save(S) Save As(A) Exit	Help(H) Ctrl+N Ctrl+O Ctrl+S		

6.3.5 Loading configuration project

Select "Open" to open the saved .chg file.

_			
File	(F) Tool(T)	Help(H)	_
	New(N)	Ctrl+N	
	Open(O)	Ctrl+O	t
	Save(S)	Ctrl+S	P
	Save As(A)		ŀ
	Exit		

6.3.6 Export Excel

Select "Export Excel" in the Tool menu, or click the icon on the Toolbar, to export the configuration to an Excel Table.







7 Configure PROFIBUS DP Parameters

7.1 Install SYCON.net

The STCON.net setup application is in the Configuration Tools folder (downloaded at <u>www.sstcomm.com</u>). 1. Open the folder "SYCON.net" and run the "SYCONnet netX setup".

Name	Туре	Size	Name	Туре	Size
🐌 SYCON.net	File folder		鷆 Deutsch	File folder	
SST-EPM-CFG V1.0.4	Application	11,105 KB	鷆 English	File folder	
			鷆 Fran_ais	File folder	
			🌗 Japanese	File folder	
			SYCONnet netX setup	Application	128,500 KB

X

2. Select the language.

Choose S	etup Language
2	Select the language for this installation from the choices below.
	English (United States)
	OK Cancel

3. Install the application following the instructions:

😸 SYCON.net for netX - InstallShield Wizard

Welcome to the InstallShield Wizard for SYCON.net for netX
The InstallShield(R) Wizard will install SYCON.net for netX, version 1.300.100729.4204 on your computer. To continue, dick Next.
WARNING: This program is protected by copyright law and international treaties.
< Back Next > Cancel



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SYCON.net for netX - InstallShield Wizard	5
Important Information	
Please read the followinig information carefully.	
	_
Notes about major changes in SYCON.net V1.210.x.x and V1.300.x.x	
Please read these notes carefully, since they contain important information about major changes in SYCON.net.	
Overview	
1. Concerns all supported Devices	
1.1. New Driver for serial/TCP/USB Interface (All devices)	
2 Concerns PC Cards CIEX and Communication Modules COMX	Ŧ
I read the information	
I have not read the information yet	
installShield	
J SYCON.net for netX - InstallShield Wizard	3
SYCON.net for netX - InstallShield Wizard	ĸ
SYCON.net for netX - InstallShield Wizard	x
SYCON.net for netX - InstallShield Wizard	×
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SYCON.net for netX - InstallShield Wizard License Agreement Please read the following license agreement carefully. HILSCHER SOFTWARE LICENSE AGREEMENT This document is a legally valid contract between you and Hilscher Gesellschaft für Systemautomation mbH ("Hilscher"). Please read through this License Agreement carefully before installing and using the software. By installing the software and using it, whether in whole or in part, you accept all of the provisions of this Agreement. If you decline to accept these terms and conditions, please do not install the software. Instead, return it to us or the retailer from which you purchased it for a refund of the purchase price. I do not accept the terms in the license agreement IstallShield	

4. Set the User Name and Organization.



GT200-DPM-EI	
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岁 SYCON.net for netX - InstallShield Wizard	
Customer Information Please enter your information.	
User Name:	
User	
Organization:	
ISSTCOMM	
Install this application for:	
 Anyone who uses this computer (all users) 	
Only for me (User)	
TestellOlisld	
Instalishield	Cancel
5. Select a setup type.	
影 SYCON.net for netX - InstallShield Wizard	
Setup Type	A A A

Setup Type Choose the set	up type that best suits your needs.
Please select a	setup type.
Ocomplete	All program features will be installed. (Requires the most disk space.)
Custom	Choose which program features you want installed and where they will be installed. Recommended for advanced users.
InstallShield	< Back Next > Cancel

If you select the Custom Setup, you can set the Installation path and the features to install. It's recommended to install all the features.



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늻 SYCON.ne	et for netX - InstallShield Wizard	
Custom Set	up rogram features you want installed.	

Click on an icon in the list below to change how a feature is ins	stalled. Feature Description This feature installs the SYCON.net FDT Container.
PLC Tools	This feature requires 7383KB on your hard drive.
Install to:	
C:\Program Files (x86)\Hilscher GmbH\SYCONnet\	Change
InstallShield	
Help Space < Back	Next > Cancel

6. Click Install to begin the installation and wait for installing.

岁 SYCON.net for netX - InstallShield Wizard	x
Ready to Install the Program The wizard is ready to begin installation.	24
Click Install to begin the installation.	
If you want to review or change any of your installation settings, click Back. Click Ca exit the wizard.	ncel to
InstallShield < Back (Cancel



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BYCON.r	DN.net for netX - InstallShield Wizard	
Installing The prog	Iling SYCON.net for netX program features you selected are being installed.	
17	Please wait while the InstallShield Wizard installs SYCON.net for netX. This may take several minutes.	
	Status:	
	Copying new files	
InstallShield		
and the land	< Back Next > Cancel	

7.2 Start to Configure

1. Open the SYCON.net.

For the first time to open the software, it requires to set the password. If you don't want to set the password, please leave blank and click OK.



The second time and thereafter to open the software, if you didn't set the password before, please directly click OK to enter the configuration window.



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SYCON.net for netX 1.300 (Build 100729)

				D
	SYCON.net User	Login	×	
net:	Hilscher	SYCON.net		2006-2010
Hischer and Hische	User Name: Password:	Administrator	-	nstraße 15 lattersheim lscher.com
		ОК	Cancel	orbehalten.
COMPETENCE IN			_	

SYCON.net - [Untitled.sp]		
File View Device Network Extras Help		
 □ D ⊯ ⊟ 0		
netProject A X netDevice		▲ ×
Project: Untitled	^ (⊞- 🔄 AS-i	<u>^</u>
	CANopen	
	= CC-Link	
	🗄 🧰 CompoNet	=
	🔲 🖶 🧰 DeviceNet	
	EtherCAT	
	EtherNet/IP	
	Hart	
	Hundhus BTU	
	B Coen Modbus/TCP	-
	Fieldbus Vendor DTM Class	
	AS-i	*
	· ·	_
X		
- Contract of the second s		
Keady	Administrator	CAP NUM

2. Save the project first.



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3. Open the Field device folder "Profibus DP V0" >> "Master" at right. Select "COMX DP/DPM" device, left-click on it and drag one onto the gray bus line at left, as shown below:



7.3 Configure DP Master Parameters

Double click on the master module and enter "Configuration" windows. Configure the parameters and apply the changes.

If your DP devices don't require special parameters, you can keep them as default.



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▶ netDevice - Configuration C	COMX_DP_DPM[COMX DP/D	DPM]<1>(#1)				
IO Device: COMX I Vendor: Hilscher	ЭР/DPM r GmbH	Device ID: 0x0C61 Vendor ID: 0x011E				
Navigation Area 📃		Bus Parameters				
Settings	Profile:	PROFIBUS DP				
Driver	Bus Parameters					
Device Assignment	Baud Rate:	1500 V kBit/s Station Address:				
Firmware Download	Slot Time:	300 tBit Target Rotation Time: 11894 tBit				
Configuration	Min Station Delay Time:	11 tBit = 7.9293 ms				
🖶 Bus Parameters	May Station Delay Times	150 40th CAD Astudiantian Eastern 10				
Process Data	Max. Station Delay Time:	150 Bit GAP Actualization Factor: 10				
Address Table	Quiet Time:	0 tBit Max. Retry Limit: 1				
Station Table	Setup Time:	1 tBit Highest Station Address (HSA): 126				
Master Settings	Bus Monitoring					
	Data Control Time:	120 ms Override slave specific Watchdog Control Time				
	Min Slave Interval	2000 us Watchdog Control Time: 20 ms				
	Hin, blave triter val.					
	Calculated Timing ———					
	Tid1: 37 tBit	Auto Clear ON				
	Tid2: 150 tBit	Values marked with this symbol should be Adjust				
		OK Cancel Apply Help				
Disconnected Data Set						

7.4 Add PROFIBUS DP Devices

- 1. Import the GSD files:
- (1) Select "Network" >> "Import Device Descriptions..." in the top menu.



(2) Select the a GSD file of your device to import. Follow the instructions to finish importing.



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GSD	← 🗈 📸 ▼	
DPR	S2A.gsd S2M.gsd	

(3) The device modules are in Vendor folders at right.

DPRS2S.gsd DPRS2T.gsd

 GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor DTM Class Fieldbus Vendor DTM Class 		*
 SSTCOMM Automation SSTCOMM Automation GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / Fieldbus Vendor / DTM Class / 		
Image: Street of the		
 SSTCOMM Automation SSTCOMM Automation GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / Th: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25 		
 SSTCOMM Automation Slave GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / Fieldbus Vendor / DTM Class / OTM: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25 		
 SSTCOMM Automation SSTCOMM Automation GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor DTM Class / Fieldbus Vendor DTM Class / OTM: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25 		
 SSTCOMM Automation Slave GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / Fieldbus 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25 		Ξ
Slave GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / Fieldbus Vendor / DTM Class / Fieldbus / Vendor / DTM Class / Orth: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	E SSTCOMM Automation	
GT200-DP-RS V5.0 GT200-DP-RS V6.0 Fieldbus Vendor / DTM Class / DTM: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	🗄 💼 Slave	
GT200-DP-RS V6.0		
Fieldbus Vendor DTM Class DTM: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Pevice: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25 All the second s	GT200-DP-RS V6.0	-
DTM: GSD Slave Vendor: Hilscher GmbH Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	✓ Fieldbus Vendor / DTM Class /	
Version: 2.0.3.2 Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	DTM: GSD Slave	*
Date: 2007-02-28 Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	Version: 2.0.3.2	
Device: GT200-DP-RS V6.0 Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	Date: 2007-02-28	
Vendor: SSTCOMM Automation Version: V6.0 Date: 2017-10-25	Device: GT200-DP-RS V6.0	
Date: 2017-10-25	Vendor: SSTCOMM Automation	
	Date: 2017-10-25	

2. Select the device, left-click on it and drag it onto the red bus line of the master module at left. You can add many devices onto the red bus line.





User Manual

7.4.1 Configure Devices Parameters

1. Double click on a device and configure the parameters. Please refer to the appropriate documentations.

脖 netDevice - Configu	ration GT200-DP-RS Modbus I	Master V6.0[GT200-DP-I	RS Modbus M	aster V6.0]<3>	
IO Device:	GT200-DP-RS Modbus Master V6.0		Device ID:	0x0DC9	
FDT Vendor:	SSTCOMM Automation		Vendor ID:	-	7
Navigation Are=		Mod	ules		
Configuration	Available Modules:				
General	Module name	Module	Configuration Id	dentifier	A
i Modules	Status(8 Commands)	0x41,0	x00,0x00		
Parameters	Status(16 Commands)	0x41,0	x01,0x00		
Groups	Status(24 Commands)	0x41,0	x02,0x00		
Esternione	Status(32 Commands)	0x41,0	x03,0x00		
Extensions	Status(40 Commands)	0x41,0	x04,0x00		
DPV1	Exception Codes	0x41,0	x40 0x01		
🔁 Device Descripti	Read 1-8 Bits(0xxxx)	0x10	10,0101		
Device	Read 9-16 Bits(0xxxx)	0x11			
CCD	Daad 17-74 Rite(Nyvyy)	0v12			•
GSD				Insert	Append
	Configured Modules:				
	Slot Module name		Module Configu	ration Identifier	
	length of input/output data:	0 hytes (max 488 hytes)			
	Length of input data:	0 bytes (max, 100 bytes)			Remove
	Length of output data:	0 bytes (max, 244 bytes)			
	Number of modules:	0 (max 50)			
	number of modules.	o (max. 50)			
		Г			
			OK	Cancel Apply	Help
	ata Set				
- Disconnected G Da					///

For example,

(1) In the "Configuration" >> "Modules" window, insert some modules as the configured modules.



GT2 PR0	2 <i>00-DPM-EI</i> DFIBUS DP/Ethe	erNet/IP Gatew	ay	
Use	r Manual			
🗲 netDevice - Configu	ration GT200-DP-RS Modbus Mast	er V6.0[GT200-DP-RS Modbus M	laster V6.0]<3>	
IO Device: FDT Vendor:	GT200-DP-RS Modbus Master V6.0 SSTCOMM Automation	Device ID: Vendor ID:	0x0DC9 -	
Navigation Are		Modules		
Configuration	Available Modules:			
General	Module name	Module Configuration I	dentifier	
ight Modules	Write 233-240 Bits(0xxxx)	0x80.0x1D		
Parameters	Write 241-248 Bits(0xxxx)	0x80,0x1E		
Groups	Write 249-256 Bits(0xxxx)	0x80,0x1F		
Extensions	Write Single Word(4xxxx)	0x60		
Extensions	Write 2 Words(4xxxx)	0x60		
DPV1	Write 3 Words(4xxxx)	0x62		
🔄 Device Descripti	Write 4 Words(4xxxx)	0x63		
Device	Write 5 Words(4xxxx)	0x64		
GSD	(Write 6 Worde (4vvvv)	0v65		
	Configured Modules:		Inser	rt Append
	Slot Module name	Module Configu	ution Identifier	
	1 Read 4 Words(4xxxx)	0x53		
	2 Write 2 Words(4xxxx)	0x61		
	Length of input/output data: 12 b Length of input data: 8 by	ytes (max. 488 bytes) /tes (max. 244 bytes)		Remove
۰ III ۲	Length of output data: 4 by Number of modules: 2 (n	rtes (max. 244 bytes) nax. 50)		
		ОК	Cancel Ap	ply Help
Disconnected 0 Da	ta Set			

(2) In the "Configuration" >> "Parameters" window, configure the common parameters and module parameters. Select the Module and Display mode at the top of the window.

Notes: Some devices don't supports configure the parameters by master configuration tools.



GT: PR	200-DPM-EI OFIBUS DP/EtherNo	et/IP Gatewa	y	
Use	er Manual			
≽ netDevice - Configu	ration GT200-DP-RS Modbus Master V6.0	[GT200-DP-RS Modbus Ma	ster V6.0]<3>	
IO Device: FDT Vendor:	GT200-DP-RS Modbus Master V6.0 SSTCOMM Automation	Device ID: Vendor ID:	0x0DC9 -	
Navigation Ares		Parameters		
🔄 Configuration General Modules	Module: Common		Display mode:	Hexadecimal 👤
 Parameters Groups Extensions DPV1 Device Description Device GSD 	Name Baudrate (bps) Data bits, Parity bit, Stop bits Protocol Type Response Timeout Delay Between Polls Transmission Mode Write Mode Response Timeout Action Response Timeout for N times Communication Interface	Value 9600 8 None 1 Modbus Master 300ms No Delay RTU Change of Value Hold Data 0x03 RS485		
<		ОК	Cancel 4	Apply Help
Disconnected D	ata Set 🖉			

2. Apply the changes and click OK.

7.4.2 Set the Station Address

Double click on the master module "COMX..." and open the configuration window. In "Configuration" >> "Station Table" window, set the DP station address and apply the changes.



GT200- PROFIE User M	- <i>DPM-EI</i> BUS DP/Ether anual	Net/IP Gatew	ay	
netDevice - Configuration C IO Device: COMX D Vendor: Hilscher	OMX_DP_DPM[COMX DP/DP P/DPM GmbH	M]<1>(#1) Device ID: Vendor ID:	0x0C61 0x011E	
Navigation Area	Activate Stati V 2 (7200- 3 07200- 4 Todel	Station Table	Name RS V6.0 SSTCO RS Modbus MasteSSTCO I I I I I I I I I I I I I I I I I I I	Vendor M Automation "
� Disconnected		OK	Cancel Apply	Help

7.5 Download the Configuration

Before downloading the configuration to the GT200-DPM-EI, please confirm the configured parameters are correct.

1. Connect the GT200-DPM-EI with the computer by the Mini USB cable or RS-232 cable. Please refer to chapter 2.3.3 for details.

2. Double click on the master module "COMX..." and enter "Settings" >> "Driver" window. Tick the two driver and apply the changes, as shown below:



User	Manual	M]<1>(#1)		
IO Device: CC Vendor: Hile	MX DP/DPM cher GmbH	Device Vendo	E ID: 0x0C61 or ID: 0x011E	For
Navigation Area		Drive	r	
 Driver netX Driver Device Assignment Firmware Downloa Configuration Bus Parameters Process Data Address Table Station Table Master Settings 	d	X (V3.x) 0.9.2.0 1.101.1.1878	{787CD3A9-4CF6-4259-8E4E {B54C8CC7-F333-4135-8405	0-109B6A6BEA91} -6E12FC88EE62}
		ок	Cancel Apply	/ Help

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3. Enter "Settings" >> "Driver" >> "netX Driver" window, enable the USB/RS232 connector and select the correct COM port. The COM port can be confirmed in the Windows Device Manager. Save and apply the changes.



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🕨 netDevice - Configuration CC	MX_DP_DPM[COMX DP/DPM]<1>(#1)			
IO Device: COMX DF Vendor: Hilscher (/DPM imbH	Device ID: Vendor ID:	0x0C61 0x011E	FDT
Navigation Area 📃		netX Driver		
 Settings Driver netX Driver Device Assignment Firmware Download Configuration Bus Parameters Process Data Address Table Station Table Master Settings 	USB/RS232 Connection TCP Connection	ODM required) Byte Size: Parity: Is Keep Alive Timeout	8 Byte No Parity 2000 Save	▼ ▼ ▼ ms
		OK Can	el Apoly	Help
∜Þ Disconnected 🛈 Data Set				

4. Enter "Settings" >> "Device Assignment" window, scan the suitable devices and tick the correct device, then apply the connection, as shown below:



User Manual

retDevice - Configuration COMX_DP_DPM[COMX DP/DPM]<1>(#1)								
IO Device: COMX D Vendor: Hilscher	P/DPM GmbH				De Ve	evice ID: endor ID:	0x0C61 0x011E	FDT
Navigation Area 🗖				D	evice A	ssignment		
🔄 Settings	Scan	progress: 1/	1 Devices (Current	device: -)			
Criver								Scan
netX Driver	Devic	e selection:	suitable only	/ •				
Firmware Download		Device	Hardware Por	Slot	Serial	Driver	Channel Protocol	Access path
Configuration		COMX	-/-/PROFIBUS/-	n/a	40115	netX Driver	PROFIBUS-DP Master	\COM4
Bus Parameters								
Process Data								
Address Table								
Station Table								
Master Settings								
	Acce	ss path:	{B54C8CC7	7-F333-41	135-8405-6	5E12FC88EE62}\(COM4_cifX0_Ch0	
	OK Cancel Apply Help							
♥ Disconnected 0 Data Set			Save operation	succee	ded			

5. Close the configuration window. Right click on the master module "COMX..." and select Connect. If the connection is successful, the name of the module will turn green.

сомх	DP_DPM[COMX DP/DPM]<1	>(#1)	COMX_DP_DPM	I[COMX DP/DPM]<	(1>(#1)
I	Connect				
1	Disconnect	٢E			1 1
	Start Debug Mode	e			
	Download				

6. When connecting successfully, right click on the master module "COMX..." and select Download.



	<i>GT200-DPM-EI</i> PROFIBUS DP/Et	herNet/I	P Gateway	
	User Manual			
сомх	DP_DPM[COMX DP/DPM]<1>(#	†1)		
		_		
	Connect			
	Disconnect	1		
	Start Debug Mode	Mi		
	Download			
1	Upload	25		
	Cut			
Click Yes t	o continue and wait for downlo	oading.		
netDevice CO	MX_DP_DPM[COMX DP/DPM]<1>(#1) -	Download 🔜	netDevice	
			Device: COMX_DP_DPM[COMX_DP/DPM]<1>(#1)	
If y	you attempt to download during bus op	eration,	Download active, device performs initialisation	
Do Co	mmunication between master and slaves you really want to download?	is stopped.	99 % complete	
			99%	
	Yes (Y)	No(N)	Cancel	



8.1 EtherNet/IP Communication Parameters

Connection parameters the adapter provides are as below:

Data Size Parameters	260 Bytes	492 Bytes
Input Instance	102	112
Output Instance	101	111
Configuration Instance	103	113

Notes: The Input data size should include 4-byte status. For example, when using the 260-byte parameters, the input size should be 264 bytes.

Take RSLogix5000 as an example:

Because the data format is "DINT", the data size is based on 32-bit and the "260 byte" should divide by 4.

⊡ ∎odule Pro	operties: Scanner (ETHERNET-	ODVLE 1.1)		2
General* Cor	nection Module Info			
Туре:	ETHERNET-MODULE Generic Ethern	et Module		•
Vendor:	Allen-Bradley			
Parent:	Scanner			
Na <u>m</u> e:	SSTGateway	Connection Para	ameters	
Description:			Assembly Instance:	Size:
Description.		<u>I</u> nput:	102	66 🔹 (32-bit)
		O <u>u</u> tput:	101	65 📑 (32-bit)
Comm <u>F</u> ormat	Data - DINT	Configuration:	103	0 🔺 (8-bit)
Address / H	lost Name	0		
P <u>A</u> ddre	ess: 192.168.0.10	Status Input:		
O <u>H</u> ost Na	ame:	Status Output:		
Status: Offline	ОК	Cancel	Apply	y Help

The following RSLogix 5000 examples will describe how to read/write data in two ways.



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8.2 Read/Write Data by IO Messaging (Recommend)

Right click on EtherNet/IP scanner module, click "New Module", as shown below:



In the pop-up dialog box, unfold "+" before "Communications", choose "ETHERNET-MODULE", click "OK", as

shown below:



U	ser Man	ual		
Select ∎o	dule			
odule		Description	Yendor	
1769	-L35E Ether.	. 10/100 Mbps Ethernet Port on CompactLogix5335E	Allen-Bradley	
1788	-EN2DN/A	1788 Ethernet to DeviceNet Linking Device	Allen-Bradley	
1788	-ENBT/A	1788 10/100 Mbps Ethernet Bridge, Twisted-Pai	. Allen-Bradley	
- 1788	-EWEB/A	1788 10/100 Mbps Ethernet Bridge w/Enhanced W	. Allen-Bradley	
- 1794	-AENT/A	1794 10/100 Mbps Ethernet Adapter, Twisted-Pa	. Allen-Bradley	
1794	-AENT/B	1794 10/100 Mbps Ethernet Adapter, Twisted-Pa	. Allen-Bradley	
Driv	elogix5730 .	. 10/100 Mbps Ethernet Port on DriveLogix5730	Allen-Bradley	
ETHE	RNET-BRIDGE	Generic EtherNet/IP CIP Bridge	Allen-Bradley	
	RNET-MODULE	Generic Ethernet Module	Allen-Bradley	
- Ethe	rNet/IP	SoftLogix5800 EtherNet/IP	Allen-Bradley	
РН-Р	SSCENA/A	Ethernet Adapter, Twisted-Pair Media	Parker Hannifin Corp.	
∓ Digital				
+ Drives				
+HMI				
				-
			End Add En	
			Eind Add Fav	onti

Configure relevant information in the pop-up window, as shown below:

■odule Properties: Scanner (ETHERNET-	ODVLE 1.1)
General Connection Module Info	
Type: ETHERNET-MODULE Generic Etherne Vendor: Allen-Bradley	et Module Set Communication Parameters.
Parent: Scanner	Please Telef to chapter 9.1.
Name: SSTGateway Description: Set the name. Comm Format: Data - DINT Address / Host Name	Connection Parameters Assembly Instance: Size: Input: 102 0utput: 101 32 (32-bit) Configuration: 113 10 (8-bit)
● IP Address: 192 . 168 . 0 . 10 ● Host Name: IP address of the	Status Input:
Status: Offline OK	Cancel Apply Help

In the above picture, the module information needs to be configured includes:

Name: Name the added EtherNet/IP adapter module.

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Comm Format: Configure data types. Users can choose data types as DINT, INT, SINT and REAL, etc. After confirmation, this cannot be changed. If you want to change data types, you can create new module.

IP Address: Set IP address of the EtherNet/IP adapter module (IP address of GT200-DPM-EI, configured by the software SST-EPM-CFG).

Connection Parameters: Set Connection parameters during communication. Please refer to chapter 9.1.

Note: "Size" (configured bytes) in the above picture should be the consistent with relevant input and output bytes of Instance in the above chapter.

Click "OK", set scanner polling time interval in the pop-up dialog box, the default is 10ms, as shown below:

■ ■odule Properties: ■aster (ETHERHET-■ODVLE 1.1)
General Connection Module Info
Requested Packet Interval (RPI): 10.0 ms (1.0 - 3200.0 ms)
Major Fault On Controller If Connection Fails While in Run Mode
Module Fault
Status: Offline OK Cancel Apply Help

After setting this interval, click "OK" to save. Double click "Controller Tags", unfold "SSTGateway: O", as shown below:



GT200-DPM-EI **PROFIBUS DP/EtherNet/IP Gateway User Manual** State Structure Controller in GT100EIRS.ACD [1756-L55]* File Edit View Search Logic Communications Tools Window Help <u>- 🗆 ×</u> • & & & T T D. FRUN FOK BAT FI/0 Offline Path: <none: **▼** 器 -**P**-No Forces ۹. No Edits 1 7 Χ Χ 🖉 Controller Tags - Controller (controller) 🗀 Power-Up Handler - asks Scope: G Controlle ▼ Show... Unused, STRING, ALARM, ALARM_ANALOG, ALARM_DIGITAL, AXIS_CONSUMED, AXIS_GENERIC, A lasks MainTask MainProgram Program Tags MainRoutine Data Type Style Name △ Alias For Base Tag Description ±-SSTGateway:C AB:ETHERN. AB:ETHERN. 🗀 Unscheduled Programs / Phases Motion Groups Motion Groups Add-On Instructions Add-On Instructions Lata Types Strings Add-On-Defined DINT[33] Decimal ∃-SSTGateway:0 AB:ETHERN. SSTGateway:0.Data DINT[32] Decimal DINT Decimal + SSTGateway:0.Data[1] DINT Decimal + SSTGateway:0.Data[2] DINT Decimal Had on Perined Bodule Trends I/O Configuration I/O Configuration I/O 1/756-LS5 Controller ① 1/1756-EBT/A Scamer ② Ethernet ② Ethernet ③ Ethernet ③ TITERET-MODULE SSTGateway ③ 1756-EBBT/A Scamer + SSTGateway:0.Data[3] DINT Decimal SSTGateway:0.Data[4] DINT Decimal +-SSTGateway:0.Data[5] DINT Decimal + SSTGateway:0.Data[6] DINT Decimal + SSTGateway:0.Data[7] DINT Decimal + SSTGateway:0.Data[8] DINT Decimal * Monitor Tags AEdit Tags/ DINT ÎĨ -Create Output Energize instruction

In the above picture, SSTGateway:O.Data [0] ~SSTGateway:O.Data [31] is the corresponding output data address

of SST Gateway module in scanner.

Unfold "SSTGateway: I", as shown below:

🔏 RSLogix 5000 - Controller in GT100EIRS.ACD [1756	-L55]*						_ 🗆 ×		
<u>F</u> ile <u>E</u> dit <u>V</u> iew <u>S</u> earch <u>Logic</u> <u>Communications</u> <u>T</u> ools <u>W</u> i	ndow Help								
	- <u>& & &</u> [=	29 20	2						
Offline 🛛 🗸 🗖 RUN 🔤 🎆 Pa	th: <none></none>		▼ 器						
No Forces									
No Edits									
Redundancy NO	Favorites 🖌 Add-On 👗 Alarms	🖌 Bit 👗 Timer/C	ounter 🔏 Input/Output 🔏 🛙	Compare 🔏 Co	mpute/Math 🔏 N	/love/Logical 🔏 File/Mi	sc. 🖌 File/Shift		
Power-In Handler	🖉 Controller Tags - Contr	oller (contro	ller)						
E Tasks	Scope: 🚺 Controller 🔻	Show U	inused, STRING, ALARM, AL	ARM_ANALOG,	ALARM_DIGITA	L, AXIS_CONSUMED, A	XIS_GENERIC, A		
- A MainTask	Name A	Alias For F	Rase Tan Data Tune	Stule	Description	-			
- Program Tags	+-SSTGatewarrC			00,0	Botonpilon				
- 🗈 MainRoutine	E-CCTC aterway!		AD.ETHERN						
Unscheduled Programs / Phases		· · · · · ·	AD.ETHENN.						
- Motion Groups	SSTGateway:I.Data		DINT[33]	Decimal					
Add-On Instructions	± SSTGateway:I.Data[0]		DINT	Decimal					
- Data Types	SSTGateway:I.Data[1]		DINT	Decimal					
- Gener-Defined	SSTGateway:I.Data[2]		DINT	Decimal					
庄 🙀 Strings	E-SSTGateway:I.Data[3]		DINT	Decimal					
Add-On-Defined	± SSTG ateway: Data[4]		DINT	Decimal					
H- Rredefined	+-SSTG staward D stafFi		DINT	Decimal					
H - Module-Defined	SST dateway(1.Data[5]		DINT	Decimal					
- Irenus	T SSIGateway:I.Data[6]		DINT	Decimal	_				
⊡ 🖅 1756 Backplane, 1756-A7	SSTGateway:I.Data[7]		DINT	Decimal					
[] [0] 1756-L55 Controller	+-SSTGateway:I.Data[8]		DINT	Decimal					
🖃 🖞 [1] 1756-ENBT/A Scanner	SSTGateway:I.Data[9]		DINT	Decimal					
금 器 Ethernet	E:SSTGateway:I.Data[10		DINT	Decimal					
ETHERNET-MODULE SSTGateway	E-CCTG-downer D-d-111		DINT	Degimal					
IISO-ENDI/A Scanner	▲ ▶ \ Monitor Tags λEdi	t Tags/		•					
Enter a tag name							11		

In the above picture, the first 4 bytes of SSTGateway: I. Data [0] are the status bytes. SSTGateway:I.Data [1] ~SSTGateway: I. Data [32] are the input data from GT200-DPM-EI.



8.3 Read/Write Data by MSG

8.3.1 Read Data

Create a new project; it is in the "Offline" mode. Add two new tags "ReadTag" and "ReadData" under the "Controller Tags" and set the type of "ReadTag" as "MESSAGE" and "ReadData" as "DINT [500]".



Right click "ReadTag", select "Configure "ReadTag":



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BSLogix 5000 - Controller in GT100EIRS. ACD [175]	6-L55]*				<u>_</u> _×
<u>F</u> ile <u>E</u> dit <u>V</u> iew <u>Search</u> <u>Logic</u> <u>Communications</u> <u>T</u> ools <u>W</u>	indow Help	Monitor "ReadTag"			
		New Tag which aliases "ReadTag"			
		Edit "ReadTag" Properties	Alt+Enter		
Offline 0, RUN	Path: <none></none>	Configure "ReadTag"	Ctrl+I	1	
No Forces		Edit "MESSAGE" Data Type			
		Go to Cross Reference for "ReadTag"	Ctrl+E		
Redundancy 👧	Favorites Add-O			are 🖌 Compute/Math	🕻 Move/Logical 🔏 File/Misc. 🔏 File/Shift 🥇
	C	Find ALL "ReadIag"			
Controller Fault Handler	Controller	Message Path Editor			
Tower-Up Handler	Scope: 🛐 Contr	<u>G</u> o To	Ctrl+G	M_ANALOG, ALARM_DI	GITAL, AXIS_CONSUMED, AXIS_GENERIC, A
- A MainTask	Name 8	Cut	Ctrl+X	ityle Descriptio	n
🗄 🕞 MainProgram	E-GT100EIBS	Copy	Ctrl+C		
		Parte	Ctr1+V		
- Motion Groups		Pasta Pass-Through			
Ungrouped Axes	I GI TUDEIHS				
	±-ReadData	Delete	Del	lex	
- ge User-Defined	±-ReadTag	1	MESSAGE	-	
🕀 🙀 Strings	2				
- 🔤 Add-On-Defined					
T Redefined					
H					
🖻 🖅 1756 Backplane, 1756-A7					
[0] 1756-L55 Controller					
⊡ 🖞 [1] 1756-ENBT/A Scanner					
T T 711					

In the new pop-up window, it needs to set some parameters as below:

Message Type: CIP Generic

Service Type: Select "Get Attribute Single", now, relevant service code will become "e (Hex)"

Class: 4 (Hex)

Instance: Please refer to chapter 9.1 EtherNet/IP Connection Parameters.

Attribute: 3 (Hex)

Destination: Select "ReadData" label, now, the data that have been received will be saved in this tag.

∎essage Configuration - ReadTag	×
Configuration* Communication Tag	
Message <u>Type</u> : CIP Generic	•
Service Type: Get Attribute Single Service Code: e (Hex) Class: 4 (Hex) Instance: 102 Attribute: 3 (Hex)	Source Element: Source Length: Destination New Tag
 Enable O Enable Waiting O Start Error Code: Extended Error Error Error 	◯ Done Done O □ Timed Ou:←

Choose "Communication" label, input the relevant path of connecting EtherNet/IP adapter in the blank space



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behind the Path, the path format is: EthetNet IP hostname, EtherNet/IP scanner slot No., IP address of EtherNet/IP adapter, after setting the path, click "Apply", "Confirm". As is shown below:

In this instance, EtherNet/IP hostname is "Scanner", EtherNet/IP scanner slot No. Is "2", EtherNet/IP adapter (SST Gateway) is "192.168.0.10". IP address of SST Gateway is the address which is configured by the configuration software.

essage Configuration - ReadTag
Configuration* Communication* Tag
Path: Scanner,2,192.168.0.10 Browse Scanner,2,192.168.0.10
Communication Method CIP DH+ Destination Link: DH+ CIP Source Link: Destination Node: DH+
Connected Cache Connections
○ Enable ○ Enable Waiting ○ Start ○ Done Done 0
C) Error Code: Extended Error [limed Uu * Error Error

Add a "MSG" command in "MainRoutine" under the "MainProgram" and choose "ReadTag" as "Message Control", as shown below:





This is a simple command which can sent a read request, it still needs to add some logic commands to trigger this

command in common program. About the detailed information, please refer to RSLogix5000.

Download the program to the PLC and set PLC into "Online" state.

Click "Control Tags" and select "Monitor Tags", unfold "ReadData", you will see that PLC can read the data from EtherNet/IP adapter (SST Gateway).



8.3.2 Write Data

Enter the "Offline" mode, add two new tags "WriteTag" and WriteData" under the "Controller Tags". Define the type of "WriteTag" as "MESSAGE" and "WriteData" as "DINT [500]":

New Tag		×	New Tag		×
<u>N</u> ame:	WriteData	OK	<u>N</u> ame:	WriteTag	ОК
Description:	×	Cancel	Description:		Cancel
		Help			Help
				T	
<u>U</u> sage:	<normal></normal>		<u>U</u> sage:	<normal></normal>	
Тур <u>е</u> :	Base Connection		Тур <u>е</u> :	Base Connection	
Alias <u>F</u> or:	v		Alias <u>F</u> or:		
Data <u>T</u> ype:	DINT[500]		Data <u>T</u> ype:	MESSAGE	
<u>S</u> cope:	Controller		<u>S</u> cope:	Controller	
St <u>y</u> le:	Hex		Style:		
🔲 <u>O</u> pen Cor	figuration		Dpen MES	SSAGE Configuration	



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Enter a tag name

Enter the "Monitor Tags" interface; input some data beginning from address WriteData[0] in the "WriteData" tag. There data will be outputted to SST Gateway.

Right click "WriteTag", select "Configure "WriteTag"":



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⊞-ReadData	3	{}	{}	Hex	DINT[500]
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📕 🗄 Writi 📝	New Tag		Ctr	1+W	MESSAGE
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	<u>G</u> o To		Ctr	1+G	
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¥	Cut		Ctr	1+X	
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	Delete		Del		
	Find All "WriteTag	s"			

In the new pop-up window, it needs to configure as below:

Message Type: CIP Generic

Service Type: Select "Set Attribute Single", now, relevant Service Code will become "10 (Hex)"

Class: 4 (Hex)

Instance: Please refer to chapter 9.1 EtherNet/IP Connection Parameters.

Attribute: 3 (Hex)

Source Element: Select "WriteData" tag, it indicates the data in the "WriteData" tag will become the data PLC outputs.

Source Length: Use byte as unit, this value should be less than or equal to the current selecting bytes which Instance represents.

Configuration* Communication Tag Message Type: CIP Generic • Service Set Attribute Single • Type: Source Element: WriteData Service 128 • Service 10 (Hex) Destination	essage Configuration - TriteTag	
	Configuration* Communication Tag Message Lype: CIP Generic Service Set Attribute Single Type: Service Tupe: Service 10 (Hex) Class: 4 (Hex)	Source Element: WriteData Source Length: 128 (Bytes)

Choose "Communication" label, input the relevant path of connecting EtherNet/IP adapter in the blank space behind the Path, the path format is: EthetNet IP hostname, EtherNet/IP scanner slot No., IP address of EtherNet/IP adapter, after setting the path, click "Apply", "Confirm". As is shown below:

essage Configuration - TriteTag
Configuration Communication* Tag
Path: Scanner,2,192.168.0.10 Browse
Scanner,2,192.168.0.10
Communication Method Image: CIP DH+ Channel: Image: CIP With Source Link: Source ID Image: Connected
🔾 Enable 🔾 Enable Waiting 🔾 Start 🔾 Done Done O
○ Error Coć Extended Error ☐ Timed Ou ← Error Error

In this instance, EtherNet/IP hostname is "Scanner", EtherNet/IP scanner slot No. Is "2", EtherNet/IP adapter (SST Gateway) is "192.168.0.10". IP address of SST Gateway is the address which is configured by the configuration software.

Add a "MSG" command in "MainRoutine" under the "MainProgram" and choose "WriteTag" as "Message



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Control", as shown below:



Download PLC program to the PLC and set PLC to "Online" state, the data in "WriteData" will be outputted to EtherNet/IP adapter (SST Gateway).

